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## الشكر والتقدير

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89	•		,	(t)	,	35
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97			.(	(t)	)	42
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## قائمة الملاحق

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#### Abstract

# The Impact of the Implemenation of Total Quality Management (TQM) upon the Organizational Excellence at Jordanian Customs

### Masood H. Al-Amareen

### Mu'tah University, 2007

The study aimed at introducing the impact of Total Quality Management (Top Managemen Commitment, Top Management Acquiescence, Customer focus, Development & Training Employees, Continuous Improvement) on Organizational excellence (Leadership Excellence, Organizational Structure Excellence, Employees Excellence, Organizational Culture Excellence ,Strategy Excellence.) at Jordanian Customs. The study population consists of (2373) employees. A questionnaire was developed and distributed to the study sample which consist of (418) respondents. This number represents (20%) of the study population. Descriptive and inferior statistical analyses using (SPSS) was utilized. This study concluded the following:

- 1. The respondents perception of the Implemenation of total quality management and its dimensions was high, where as the respondents perceptions of the to the organizational excellence was also high.
- 2. There was a statistically significant effect for the Implemenation of total quality management on organizational excellence.
- 3. There was a statistically significant difference in the respondents perceptions towards the total quality management and organizational excellence attributed to the personal variables (social status, age, gender, experience, marital statue and scientific qualification).

This study has recommended the following:

Through planned efforts, The Management of Jordanian Customs should enhance the dimensions of total quality management in order to create and build an organizational excellence.

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.(2002 )	Philip B. Crosby	-
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(Smelter Plant)
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               (Noorecha & et.al, 2001)
                       (Zhao, 2001)
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(Dymam & Clifford, 2002)
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( Soisson , 2000 )
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(Teegarden, 1996) (Carter Company) ):

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(474)

(430)

(12) (%90.72)

(418)

(2)

	(7023.4)	(7070	<i>)</i>
	(%23.4)	(2) (%76	5)
%86.3	361		
%13.6	57		6
%20.5	86	21	
%24.8	104	20-16	
%23.4	98	15-11	
%18.4	77	10-6	
%12.6	53	5	5
%67.2	281		
%23.4	98		
%6.2	26		
%3.1	13		4
%15.7	66		
%50.4	211		
%23.4	98		
%10.2	43		3
% 27	113	50	
%33.2	139	49-40	
%27.5	115	39-30	
%12.2	51	29	2
%76.5 %23.4	320 98		1

49

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(%10.2)
                                                         (%66.2)
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                                                5)
                                  (%86.6)
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                                                              4.3
Flynn, Schroeder, Sakakibara, )
                                                        (1994
        (Kandula,2002)
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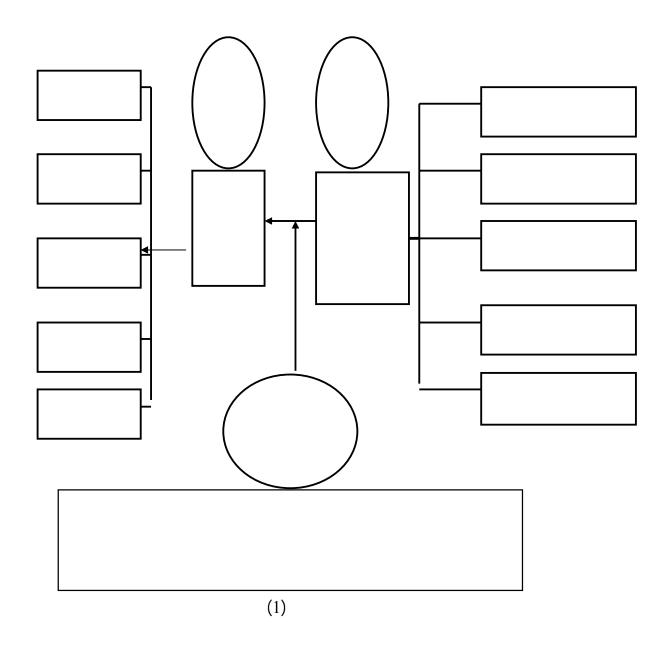
: 7.3

.(spss.10)
(Descriptive Statistic Measures) -1

(Multiple Regression Analysis)	-2
(Anova)	-3
Stepwise Multiple Regression ) (Analysis	-4
(Variance Inflation Factory)(VIF)	-5
(Tolerance)	
. (Multicollinearity)	
(Skewness)	-6
.(Normal Distributions)	
(Sheffe Test Analysis)	-7
II .	
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(Bartol, Martin, 1991). Flynn, ) (Schroeder, Sakakibara, 1994 .(1999 .(1999 ). (Burkhart, 1993) (Hesseblin&Johnston,2002)

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.(Burkhart,1993)
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                                               .(Kandula,2002)
.(Gupta& Arya,2003)
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2.49-1	3.49-2.5	3.5
(3.5)		

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(5)

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5-1	3.8	0.52	1
10-6	3.6	0.58	3
14-11	3.7	0.61	2
19-15	3.5	0.63	4
23-20	3.5	0.65	5
23-1	3.6	0.51	-

(5) ) ( (3.6) (3.8) (3.7) (3.6) (3.5) .(3.5) : (6)

0.93 3،9 1 .1 1.01 4 3.7 .2 0.95 3 3.8 .3 2 0.94 3،9 .4 0.91 3.6 5 .5 0.52 3.8 5-1

(6) (3.8) ) (1) ( ) (5) (3.9) (3.6) **(7)** 2 0.86 3.6 .6 4 0.86 3.5 .7 3 1.12 3.6 .8 1 0.88 3.8 .9 5 0،99 3.5 .10 0.58 3.6 10-6

(7)
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(8)

1	0.97	3.9	.11
2	1.02	3.8	.12
3	0.94	3.5	.13
4	0.95	3.5	.14
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(8) ) (11) (3.7) ) (14) (3.9) (3.5)

(9)

 2	0.94	3.6	15
1	0.93	3.6	
3	0.98	3.5	.17
5	1.04	3.5	.18
4	0.96	3.5	
-	0.63	3.5	19-15

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(9)
(3.5)
(3.6)
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((3.5)
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(10)

1	0.92	3.6	.20
4	0.99	3.5	.21
2	1.01	3.6	.22
3	1.03	3.5	.23
-	0.65	3.5	19-15

(10)
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8-24	3.6	0.55	4
3-29	3.6	0.57	3
7-34	3.6	0.61	2
2-38	3.5	0.59	5
6-43	3.6	0.57	1
6-24	3.6	0.51	-

(11)

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2 0.97 3.6 .24 1 3.6 1.00 .25 4 0.94 3.5 .26 1.03 5 3.5 .27 3 0.90 3.6 .28 0.55 3.6 28-24

(12)
) (25)
(3.6)
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(13)

5	0.98	3.5	.29
1	1.01	3.7	.30
4	0.99	3.5	.31
3	1.02	3.6	.32
2	1.00	3.6	.33
-	0.57	3.6	. 33-29

(13)
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 1	0.90	3.7	.34
4	0.99	3.5	.35
2	0.97	3.6	. 36
3	0.96	3.5	.37
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 3	0.99	3.5	.38
5	0.96	3.5	.39
2	0.95	3.6	.40
1	0.97	3.6	.41
4	1.01	3.5	.42
-	0.59	3.5	. 42-38

(15) ) (41) (3.5) () (39) (3.6) ( (3.5)

(16)	

4 0.98 3.6 .43 1 0.91 3.7 .44 3 0.96 3.6 .45 3.6 0.93 2 .46 3.6 0.57 46-34

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. "Multicollinearity"

(17)

"Tolerance " (VIF)

(2.789-5.102) (10) (VIF) (0.05)

(0.395 - 0.287)

(17)

 Tolerance
 (VIF)
 Skewness

 0.395
 3.119
 0.211

 0.374
 3.491
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 0.287
 5.102
 0.129

 0.381
 2.789
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0.326

Normal Distribution

(Skewness)

(18)

0.259

3.891

(1)

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(18) (Analysis Of variance)

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					F	
		$R^2$				F
		0.569	284.287	56.857	*233.082	0.000
			99.039	0.244		
		0.521	249.048	49.810	*150.603	0.000
			134.278	0.331		
		0.351	163.769	32.754	*60.568	0.000
			219.557	0.541		
		0.431	215.923	43.185	*104.735	0.000
			167.403	0.412		
		0.473	236.656	47.331	*131.019	0.000
			146.670	0.361		
		0.362	202.903	40.581	*91.318	0.000
			180.422	0.444		
			α=0.05			*
				(18)		
(0.01	$\geq \alpha$ )				<b>(</b> F <b>)</b>	
	(%56.9)			(41)	2 5)	
	(%52.1)		(	)		
(	)		(%35.1	)	(	)
(	)		(%43.	1)		
	(		)	('	%47.3)	
	(	)		(%36.2)		

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: ) (α ≤0.05) . (19)

	t	Beta		В		
t						
0.000	*5.861	0.271	0.050	0.234		
0.000	*8.893	0.380	0.045	0.356		
0.001	*3.460	0.172	0.044	0.149		
0.000	*4.527	0.206	0.047	0.169		
0.000	*4.103	0.233	0.046	0.173		
					$\alpha = 0.05$	*
	(1	19)				
				)		(t)

4.527 3.460 8.893 5.861) (t)  $(\alpha = 0.01)$  (4.103

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                                 (
Stepwise Multiple Regression
                            (
                                                  (20)
                                                  (%45.1)
                                                        (%52.7)
                       (%54.8)
                                                   (%55.6)
                (%56.9)
```

(20)
"Stepwise Multiple Regression "

$R^2$	t	*t
0.451	*8.871	0.000
0.527	*5.821	0.000
0.548	*4.984	0.000
0.556	*4.024	0.000
0.569	*3.730	0.000
a =(	0.05	*
	:	
)		$(\alpha \le 0.05)$
(		
(21)		

	t	Beta		В
t				
0.000	*4.132	0.20	0.042	0.210
0.000	*8.325	0.36 8	0.049	0.339
0.033	*2.143	0.11 9	0.051	0.101
0.006	*2.756	0.13	0.052	0.135
0.000	*3.986	0.18 6	0.045	0.180

 $\alpha = 0.05$ 

```
(21)
                                                            : (t)
(t)
                      (3.986 2.756 8.325 4.132)
                                .( \alpha=0.05 )
(t)
             (\alpha = 0.05)
                                                      (2.143)
                                                                  -1
                                                                  -2
Stepwise Multiple Regression
                                                )
                                                                 (22)
   (%43.2)
            (%49.3)
```

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(%51.6)
   (%52.1)
                                 (22)
      "Stepwise Multiple Regression "
                                           R^2
                                                                *t
                                                       t
                                           0.432
                                                                   0.000
                                                       *8.325
                                           0.493
                                                                   0.000
                                                       *4.132
                                           0.516
                                                                   0.000
                                                       *3.986
                                           0.521
                                                                   0.012
                                                       *2.756
                                        \alpha = 0.05
<0.05)
                                                                           (α
```

(23)

	t	Beta	•	В			
t	•						
0.000	*4.691	0.259	0.059	0.279			
0.015	*2.450	0.147	0.058	0.143			
0.172	**1.367	0.098	0.061	0.084			
0.000	*5.293	0.311	0.060	0.323			
0.014	*2.471	0.156	0.063	0.156			
					a = 0.05		*
							. **
	(2	23)					
				)			(t)
				·		(	.,
		/-	202	4 (0.1)		(	
		(5.	293 4	1.691)		(t)	
				.( (	$\alpha = 0.01$ )		
				)			
			(	,			
				<b>(2.1</b> - 1	• 4=0	,	
				(2.471	2.450)	(t)	)
	)					(	$\alpha = 0.05$ )
	(	(t)					(
		:		( ~	=0.05 )		`
		•		( α	-0.03 <i>)</i>		_
			:				-1
					)		
						(	
				•		(	

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                                                              -3
Stepwise Multiple Regression
                                                   (24)
            (%29.3)
                                           (%32.1)
        (%33.4)
                  (%35.1)
```

(24)
"Stepwise Multiple Regression "

		$R^2$	t	t
				*
		0.293	*5.481	0.000
		0.321	*4.540	0.000
		0.334	*2.930	0.004
		0.351	*2.518	0.012
		α=0.05		*
(	)			
<b>≤</b> 0.05)			:	
			)	(0
		(		
	. (2	25)		

	t	Beta		В
t				
0.000	*3.743	0.254	0.062	0.233
0.000	*6.550	0.341	0.060	0.396
0.000	*4.274	0.236	0.061	0.256
0.000	*3.852	0.209	0.056	0.214
0.005	*2.808	0.158	0.059	0.167

 $\alpha = 0.05$ 

```
(25)
                                                            (t)
4.274 6.550 3.743)
                                        (t)
    (\alpha = 0.01)
                                                     (2.808 3.852
                                                                -1
                                                                -2
Stepwise Multiple Regression
                                                      (26)
                                                           (%34.6)
(%38.5)
                                    (%40.1)
```

(%42.4)

(%43.1)

(26)

(26)
"Stepwise Multiple Regression"

$R^2$	t	*t
0.346	*6.550	0.000
0.385	*4.274	0.000
0.401	*3.852	0.000
0.424	*3.743	0.000
0.431	*2.808	0.003
$\alpha = 0.05$		•

: ) (α ≤0.05)

. (

(27)

		•

		t	Beta		В		
	t						
	0.000	*3.979	0.232	0.061	0.242		
	0.000	*5.604	0.287	0.057	0.312		
	0.000	*3.695	0.247	0.059	0.218		
	0.000	*3.612	0.197	0.059	0.213		
_	0.000	*3.656	0.196	0.053	0.192		
						$\alpha = 0.05$	*
		(2	27)				
					)		(t)
					,		(4)
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	3.612	3.695 5	5.604	3.979)		(t)	
	:	$(\alpha = 0)$	0.05)				(3.656
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Stepwise Multiple Regression

(%35.2) (%35.2) (%39.2) (%42.1) (%45.9)

(28)
"Stepwise Multiple Regression "

$R^2$	t	*t
0.352	*5.604	0.000
0.392	*3.695	0.000
0.421 0.459	3.556 *3.656	0.000 0.000
0.473	3.459	0.001

 $\alpha = 0.05$ 

: (α ≤0.05) ((29)

	t	Beta		В		
t						
0.000	*3.631	0.251	0.063	0.229		
0.003	*3.030	0.168	0.065	0.170		
0.116	**1.575	0.095	0.065	0.102		
0.000	*4.762	0.268	0.063	0.229		
0.000	*6.852	0.363	0.061	0.418		
				α =0.	05	*
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	(29	9)				
				)		(t)

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4.762 3.030 3.631) (t) 
$$.(\alpha = 0.01)$$
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Stepwise Multiple Regression
                                              (30)
(%26.3)
                        (%32.1)
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                                                   (%36.2)
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(30)
"Stepwise Multiple Regression "

(	0	.263 .321 .345 .362 α =0.03	*6.852 *4.762 *3.631 *3.030	0.000 0.000 0.000 0.000	
(	0	0.345 $0.362$ $0.362$	*3.631 *3.030	0.000	
(	0	$\frac{.362}{\alpha = 0.03}$	*3.030	0.000	
(		α =0.03	5 :		
(	)		:	(α <u>&lt;</u> 0.05)	*
(	)	)	: .(	(α ≤0.05)	
	)		: .(	(α ≤0.05)	
	)		.(	(α <u>&lt;</u> 0.05)	
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				(F)	
	(414 3	21.98 796.80	7.33 1.93	*3.81	0.01
	(414 3	(a) 107.94 710.84	35.98 1.72	*20.96	0.00
	(413 4		9.56 1.89	*5.06	0.00
	(414 3	9.05 809.73	3.02 1.96	1.54	0.20
		(414 3 (414 3 (413 4	(414 3) 21.98 796.80 (414 3) 107.94 710.84 (413 4) 38.24 780.54 (414 3) 9.05 809.73	(414 3)       21.98 7.33 796.80       7.33         (414 3)       107.94 35.98 710.84       1.72         (413 4)       38.24 9.56 780.54       1.89         (414 3)       9.05 3.02 809.73       1.96	(414 3) 21.98 7.33 *3.81 796.80 1.93 *20.96 (414 3) 107.94 35.98 *20.96 710.84 1.72 *20.96 (413 4) 38.24 9.56 *5.06 780.54 1.89 *5.06 (414 3) 9.05 3.02 1.54

: (31) : (7. 2.01)

 $(\alpha=0.01.)$  (F=3.81) :  $(\alpha=0.05)$ 

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29	3.4				*0.61
39-30	3.8	-	-	_	-
49-40	3.8	-	-	-	-
50	4.0	-	-	-	-
*		=0.05	α		

(32)  $(\alpha = 0.01)$ (F=5.06) $(\alpha = 0.05)$ -1 -2 (33) ( 21) 21) 5) (2.8) 5) (4.0) 21) .( 20- 16) ( 5) ( (3.8) ( 20-16) 5) 20-16) (2.8) .( ( (33)

		5	10-6	15-11	20-16	21
5	2.8				*0.97	*1.21
10-6	3.5	-	-	-	-	-
15-11	3.6	-	-	-	-	-
20-16	3.8	-	-	-	-	-
21	4.0	-	-	-	-	-
*		=0.05	α:			

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(37) $(\alpha = 0.010)$ (F=3.81) $(\alpha = 0.05)$ -1 -2 (38) 29 ) 29) 50) (3.9)50) (3.0) ( ( 50) ( 39-30) 50) (3.1) ( 39-30) (3.9) 50) ( 50) 49-40) ( 50) ( (3.2) ( 49-40) (3.9)( 50)

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	50	49-40	39-30	29		
*	0.97	-	-	-	3.0	29
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		5	10-6	15-11	20-16	21
5	3.2				*0.98	*1.10
10-6	3.5	-	-	-	-	-
15-11	3.8	-	-	-	-	-
20-16	4.2	-	-	-	-	-
21	4.3	_	-	-	_	

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(F=11.74)  $(\alpha = 0.05) \qquad (\alpha = 0.001)$ 

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 $\alpha = 0.05$ 

(37)  $(\alpha = 0.38)$ (F=1.03)  $(\alpha = 0.05)$ (41) ) (t) (t) (4.43) -1 ( ) .( -2 ) .( (3.8) .(3.2)

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(Soliman and Alzaid ,2002)

(Khoo & Tan 2002)

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     (Samuel,et.al: 1995)
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( 2005 Agus) .7 (%34.6) (%38.5) (%40.1) (%42.4) (%43.1) ( 2002 ) (McGregor, 1994), .8 (%35.2) (%39.2)

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						.20
						.21

أبدا	نادرا	أحيانا	غالبا	دائما		الرقم
						.22
					·	
						.23
						.24
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					·	.25
					·	
						.26
						.27
						.28
						.29
						.30
						.31
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أبدا	نادرا	أحيانا	غالبا	دائما		الرقم
						.41
						.42
					·	.43
					· .	.44
						.44
						.45
						.46

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21	21	21		- 1
20	20	20		- 2
20	28	28		- 3
15	15	15		- 4
17	17	17		- 5
24	24	24		- 6
42	48	48		- 7
8	8	8		- 8
8	8	8		- 9
176	196	196		-10
50	53	53		11
				-
12	12	12		12
				_
17	24	24	/	13
420	47.4	47.4		- 14
430	474	474		14
				_

(12( : (418)